

Law Offices Of Jerry A. Schulman  
Terrace Executive Center, Court C  
1 South 376 Summit Avenue  
Oakbrook Terrace, Illinois 60181

Telephone: (630)627-4552 Facsimile: (630)627-2145  
Portable: (630)205-4552 e-mail: jerryschulman@ameritech.net

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Name: Zoila Cabrera  
Firm or Company: US Patent Office - Art Unit 2125  
Facsimile Number: (571)273-8300  
From: Jerry A. Schulman  
Regarding Our Matter: S/N 10/820,522  
Date: April 10, 2006

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Attorney Docket 10224-2-2

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

<b>APPLICANT:</b>	Joseph L. Arvin	)	
<b>SERIAL NO.:</b>	10/820,522	)	Art Unit 3722
<b>FILING DATE:</b>	04 Apr 2004	)	
<b>TITLE:</b>	Apparatus and Method for Machining Workpieces	)	Examiner: Zoila Cabrera
		)	Art Unit 2125
			Oakbrook Terrace, Illinois
			March 17, 2006

The Commissioner for Patents  
P.O. Box 1450  
Alexandria VA 22313-1450

**SUPPLEMENTAL AMENDMENT**

In response to the telephone conversation between Applicant's attorney and Examiner Cabrera, Applicant submits this Supplement to the Amendment dated March 17, 2006 for the purpose of presenting the claims in proper form.

Amendments to the Claims are reflected in the listing of claims which begins on page 2 of the paper.